



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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Report

RBW109-3130-82-105-1
Job Sheet 188812



Part No: RBW109-3130-82-105-1

Job Qty: 4 pcs

Part Name: Rod Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3130-82-105 Rev.2 IPP Rev. A 18.12.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	4 pcs	2/8/19		0.00	1.00	Large Fab - 1		<i>EL</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
110	QC 9	4 pcs	2/8/19		0.00	0.00	QC 9 - 10		<i>Qpc</i>
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	4 pcs	2/8/19		0.00	0.00	QC 5 - 10		<i>Qpc</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Dart Aerospace Ltd.
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CANADA
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Container No: S149820



Part: RBW109-3130-82-105-1

Job No: 188812

Serial No/Batch: S149820

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 01/31/19

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				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
130 Outsource - 13 - Zinc Plating	4 pcs	2/8/19		GRO002-VC	C719-02-4
140 Packaging 2-1 - Receive - B4B	4 pcs	2/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	DP FEB 12 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
150 QC 6	4 pcs	2/8/19	0.00 0.00	QC 6 - 38	
				QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	FEB 12 2019 68
				QC 6 - 61	9-89
160 Packaging 3-1 - Stock - B4B	4 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	DAS
170 QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	21 FEB 14 2019
Part Op 100 - Weld as per DWG. Descriptions: 130 - -Issue P/O: 042490 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required 140 - Certificate of Conformity is required					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3130-82-105-3	Threaded Rod	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	5148996
RBW109-3130-82-105-5	Coupling Nut	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	5148553

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	RBW109-3130-82-105-3	4	7	0
	RBW109-3130-82-105-5	4	4	0

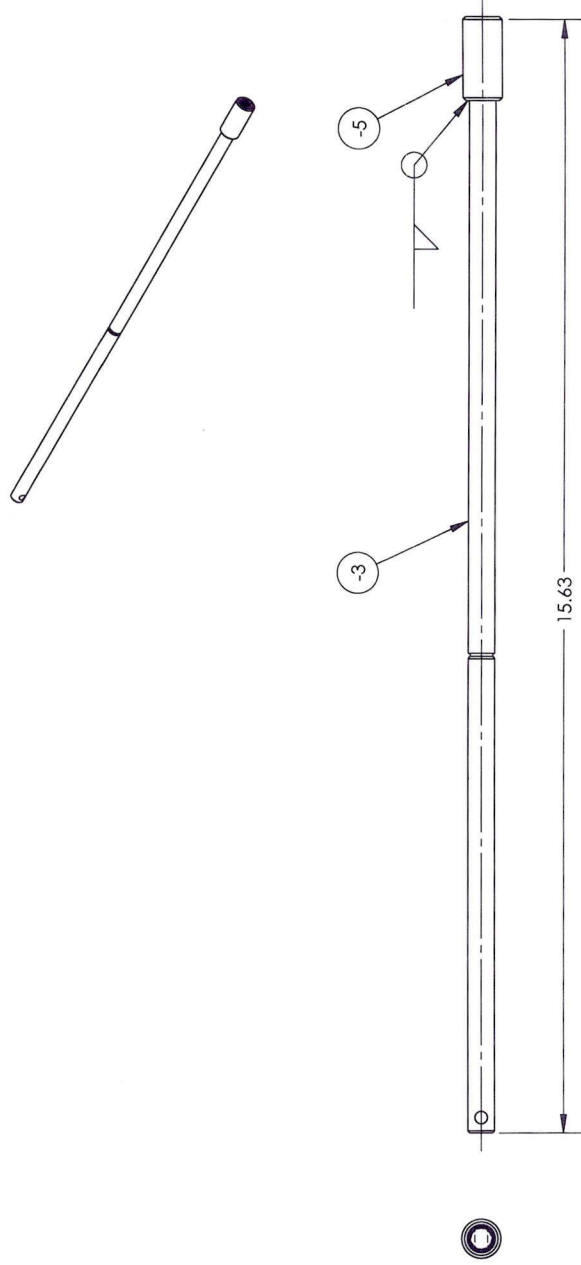
Part Specifications
Specifications could not be found.

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REV		ECR	REVISIONS		DATE	INITIAL	APPROVED
			DESCRIPTION				



TITLE		DRAWN BY:		REV	
TAIL ROTOR BUSHING INSTALLATION TOOL		PERRITT		2	
DWG NO.		RBW109-3130-82-105-1			
MATERIAL		UNLESS OTHERWISE SPECIFIED		APPROVED	
		DIMENSIONS ARE IN INCHES		PERRITT	
		XXX ± .005		PERRITT	
		XX ± .01		PERRITT	
		X ± .1		PERRITT	
		ANGLES ± .5°		PERRITT	
		SPEC QQ-P-416F TYPE II, CLASS II		PERRITT	
		1. ALL SHARP EDGES .015 x .45"		PERRITT	
		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		PERRITT	
		USED ON MODEL		PERRITT	
		AWT09, AWT19		PERRITT	
		SCALE		1:2	
		DATE		8/26/2010	
		SHEET		2 OF 8	

(1)
ROD WELDMENT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042490



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042490
PO Date: 2/4/19
Due Date: 2/11/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188812	RBW109-3130-82-105-1	Rod Weldment -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed xy	-	2/11/19 FEB 12 2019	4 pcs	0 pcs DP	4 pcs	\$7.50/pcs	\$30.00
2	188815	RBW109-3130-82-105-7	Extension Rod -Issue P/O; -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	Firmed x6	-	2/11/19 FEB 12 2019	6 pcs	0 pcs DP	6 pcs	\$7.50/pcs	\$45.00
3	189849	RBW109-3101-58-1-3	Hammer Head -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	-	2/11/19 10x FEB 07 2019	10 pcs	0 pcs B	10 pcs	\$7.50/pcs	\$75.00
Grand Total:											\$150.00

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
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PURCHASE ORDER

PO042490



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Certificat de Conformité / Certificate of Compliance

(016584-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

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Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
12-Feb-2019		Aman		042490				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW109-3130-82-105-1 Rev.	RBW109-3130-82-105-1 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	4	4	0	0	0
2	RBW109-3130-82-105-7 Rev.	RBW109-3130-82-105-7 01-ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours ASTM B633 TYPE 2 SC2	ZINC CH	6	6	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.